

INSTALLATION

1. CLEAN AND SHAPE CONTACT SURFACE OF BODY

- (a) Using a knife, cut away any rough areas on the body.

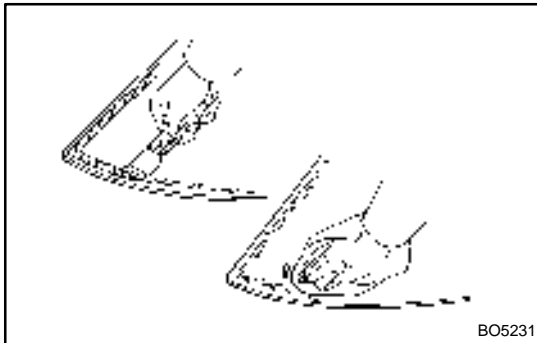
HINT:

Leave as much of the adhesive on the body as possible.

- (b) Clean the cutting surface of the adhesive with a piece of shop rag saturated in cleaner.

HINT:

Even if all the adhesive has been removed, clean the body.



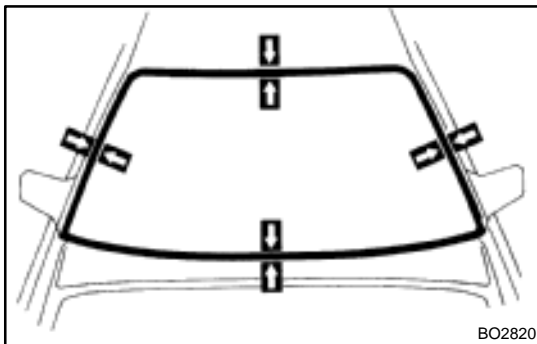
2. CLEAN REMOVED GLASS

- (a) Using a scraper, remove the adhesive sticking to the glass.

- (b) Clean the glass with cleaner.

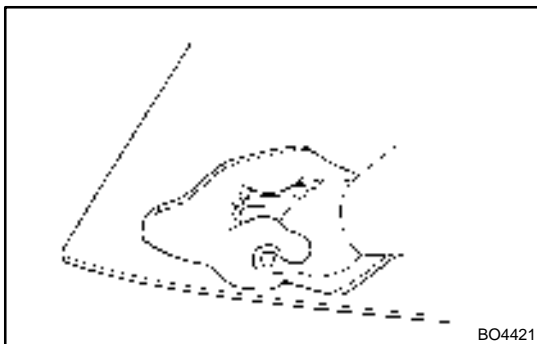
NOTICE:

Do not touch the glass after cleaning it.



3. POSITION GLASS

- (a) Place the glass in the correct position.
- (b) Check that all contacting parts of the glass rim are perfectly even and do not make contact with the spacers.
- (c) Place reference marks between the glass and body.
- (d) Remove the glass.

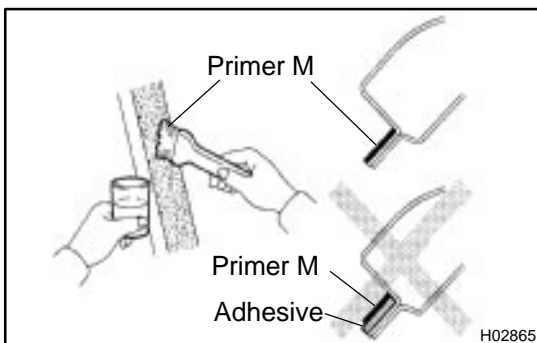


4. CLEAN CONTACT SURFACE OF GLASS

Using a cleaner, clean the contact surface which is black-colored area around the entire glass rim.

NOTICE:

Do not touch the glass face after cleaning it.

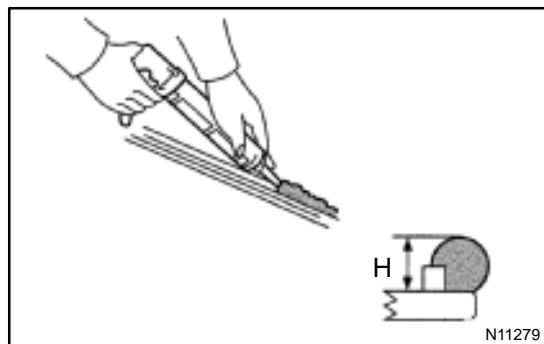
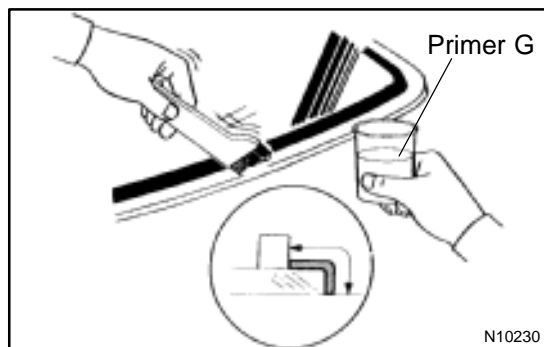


5. COAT CONTACT SURFACE OF BODY WITH PRIMER "M"

Using a brush, coat the contact surface of the body with Primer M.

NOTICE:

- Let the primer coating dry for 3 minutes or more.
- Do not coat Primer M to the adhesive.
- Do not keep any of the opened Primer M for later use.



6. COAT CONTACT SURFACE OF GLASS WITH PRIMER "G"

- Using a brush or sponge, coat the edge of the glass and the contact surface with Primer G.
- When the primer is coated wrongly to the area other than the specified, wipe it off with a clean shop rag before the primer dries.

NOTICE:

- Let the primer coating dry for 3 minutes or more.
- Do not keep any of the opened Primer G for later use.

7. APPLY ADHESIVE

- Cut off the tip of the cartridge nozzle.
Part No. 08850-00801 or equivalent

HINT:

After cutting off the tip, use all adhesive within the time described in the table below.

Temperature	Tackfree time
35°C(95°F)	15 minutes
20°C(68°F)	100 minutes
5°C(41°F)	8 hours

- Load the cartridge into the sealer gun.
- Coat the glass with adhesive as shown.

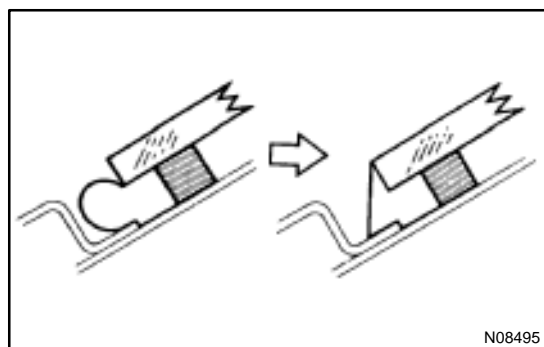
Adhesive height:

If adhesive remains on body

3.5 – 5.0 mm (0.138 – 0.197 in.)

If no adhesive remains on body

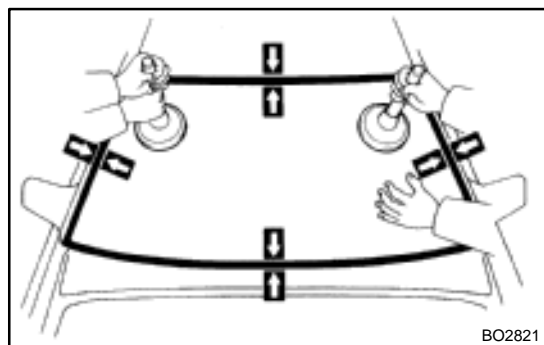
8 – 10 mm (0.31 – 0.39 in.)



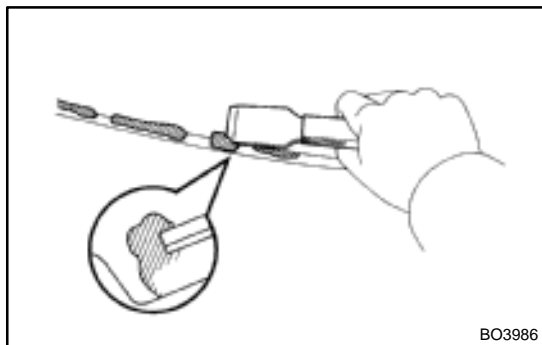
8. INSTALL GLASS

HINT:

Confirm that the dam is attached to the body panel, as shown in the illustration.



- Position the glass so that the reference marks are lined up, and press in gently along the rim.
- Using a spatula, apply adhesive on the glass rim.



- (c) Use a scraper to remove any excessive or protruding adhesive.
- (d) Hold the back window glass in place securely with a protective tape or equivalent until the adhesive hardenes.

NOTICE:

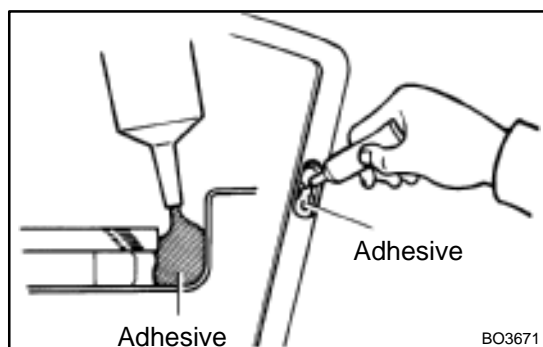
Take care not to drive the vehicle during the time described in the table below.

Temperature	Minimum time prior to driving the vehicle
35°C (95°F)	1.5 hours
20°C (68°F)	5 hours
5°C (41°F)	24 hours

9. INSPECT FOR LEAK AND REPAIR

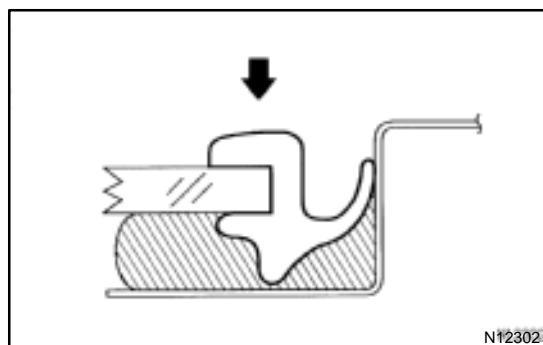
- (a) Conduct a leak test after the hardening time has elapsed.
- (b) Seal any leak with sealant.

Part No. 08833-00030 or equivalent.

**10. APPLY ADHESIVE TO MOULDING INSTALLATION AREA**

Apply adhesive to the moulding installation area between the glass and the body.

Part No. 08833-00030 or equivalent.

**11. INSTALL BACK WINDOW OUTSIDE UPPER MOULDING**

Place the moulding onto the body and tap it by hand.

12. INSTALL THESE PARTS:

- (a) Package tray trim
- (b) Package tray trim side covers
- (c) High-mounted stop light
- (d) Roof side inner garnish
- (e) Front seat belt
- (f) Quarter trim
- (g) Door scuff plate
- (h) Rear seat belt

Torque: 41 N·m (420 kgf-cm, 30 ft-lbf)

- (i) Rear seat cushion and seatback

Torque: 18 N·m (185 kgf-cm, 13 ft-lbf)

13. CONNECT DEFOGGER CONNECTOR